

Date: Wednesday, 13/08/2008 10:55:21 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MOUNTING PLATE
Job Number :	41210		
Estimate Number :	13473		
P.O. Number :		Part Number :	PB6743001171
This Issue :	13/08/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.11/ P.27
First Issue :	/ /	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
Written By :		Material :	
Checked & Approved By :	<u>JUL 08.8.13</u>	Due Date :	15/09/2008
Comment :	Est Rev:A 08-07-17 new issue DD verified by:EC		

Qty: 120 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6A1000W125	6061T6 ANGLE 1.00 x 1.00 x .125W
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06209 mf 08-12-11



Comment: Qty.: 0.0875 f(s)/Unit Total: 10.4958 f(s)

6061T6 ANGLE 1.00 x 1.00 x .125W

batch: *41418*

RG 08/11/09

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW

1- cut as per dwg PB67-43001

2- deburr

RG 08/12/09

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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(08/12/09) Holes Only J.F.



Comment: CONVENTIONAL MILLING MACHINE

1- drill holes as per dwg PB67-43001

08/11/13

(123)

4.0	QC5	INSPECT WORK TO CURRENT STEP
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(08/12/09) Holes Only J.F.



Comment: INSPECT WORK TO CURRENT STEP

08/11/13

(122)

5.0	MS21075L3	Nutplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 120.0000 Each(s)

Nutplate

batch: *M109068*

08/12/09

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 13/08/2008 10:55:21 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING PLATE

Job Number: 41210

Part Number: PB6743001171

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20426AD34

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total : 240.0000 Each(s)

RIVET

batch: M105978

CP 08/12/09

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- countersink rivet holes as per dwg PB67-43001

2- rivet nutplate as per dwg PB67-43001

CP 08/12/09 (120)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/12/09 (120) counters

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST438

SS 08/10/11 (120)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/11 MF

Job Completion



MF 08-12-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____



NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Pg 11/27
 26

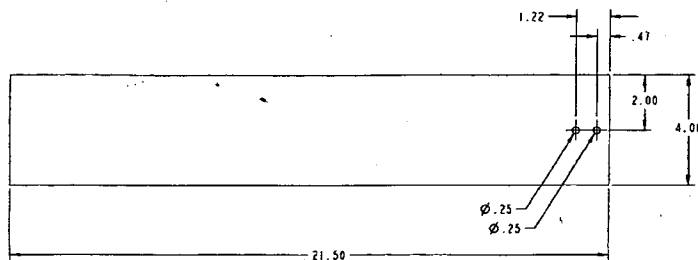
☒ First Article ☒ Prototype



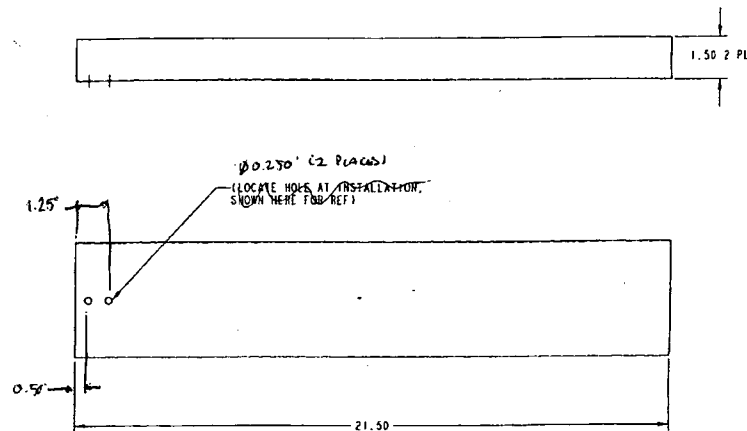
Prototype Approval:	
Date:	

H:\FORMS\Quality Assurance\approved QA\FAI revD

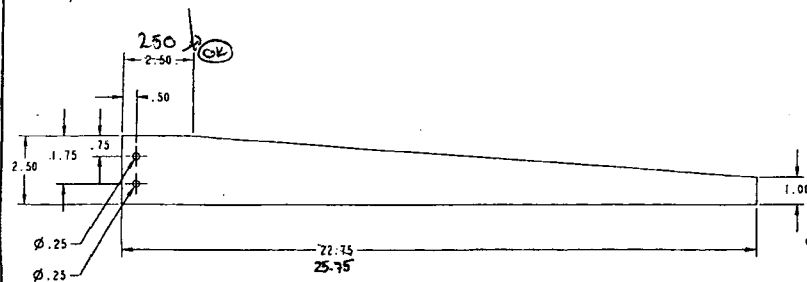
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2009-09-20



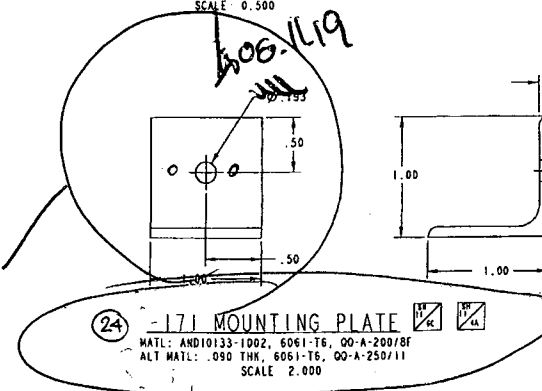
② -169 LONG SUPPORT PLATE
MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 0.500



② -173 COVER PLATE
MATL: .032 THK, 2024-T3, 00-A-250/4
SCALE 0.500



④ -167 LONG SIDE PLATE
MATL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500



②④ -171 MOUNTING PLATE
MATL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT MATL: .090 THK, 6061-T6, 00-A-250/11
SCALE 2.000

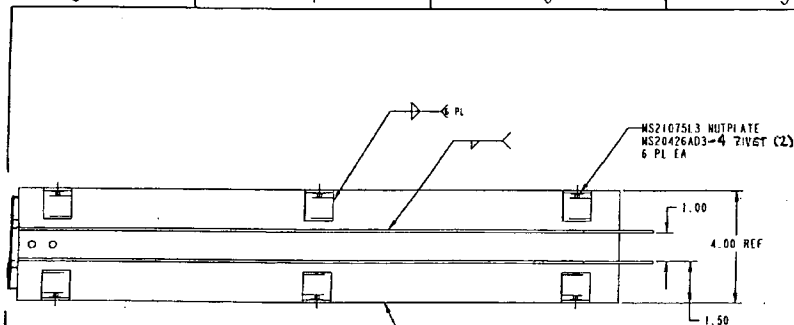
DRILL
PER
DETAIL
K
606.1117

PREMIER AVIATION, INC.
8001 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE: 867-43001
D10SU8
SCALE: 1/8" = 1"

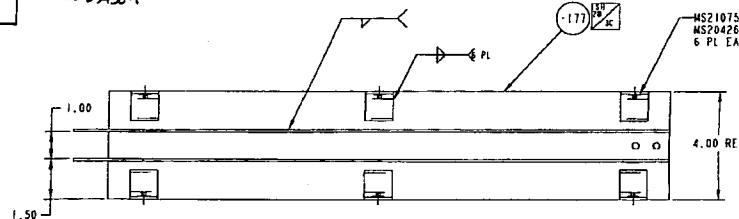
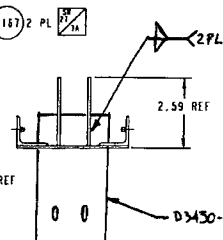
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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 211210

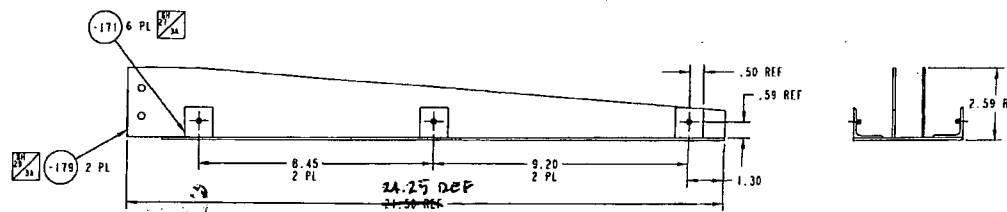
RELEASED
4-06-61-20



② -75 UPPER BLADE SUPPORT ASSEMBLY
SCALE 0.500



② -79 LOWER BLADE SUPPORT ASSEMBLY
SCALE 0.500



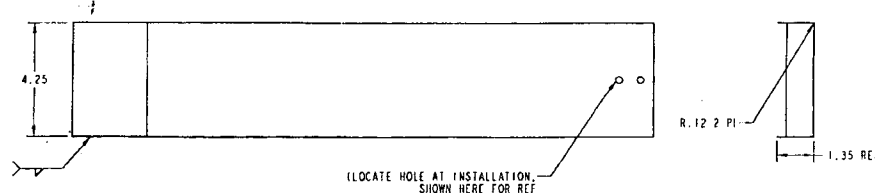
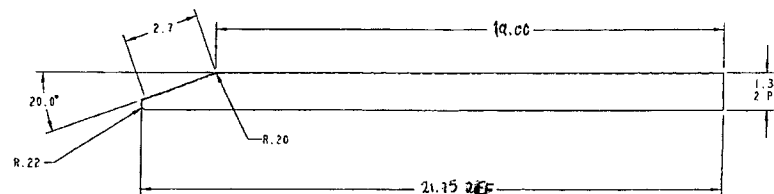
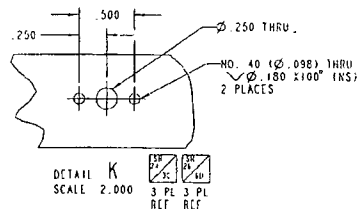
PREMIER AVIATION, INC.
3000 Aviation Parkway, Grand Prairie, Texas 75050
SIZE CODE IDENT NO. DWG NO. REV.
DLOSUV8 867-43001 81
SCALE: 1"=1' SHEET 11 OF 45

ORIGINAL

NO 9720
A WORK ORDER
WITHOUT NOTICE
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
ENGINEERING
RETURN TO
SHOP COPY
SHOULD BE
RETURNED TO
ENGINEERING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41210

RELEASED
26-4-70



② -73 20 DEGREE COVER PLATE
MATERIAL: .032 THK, 6061-T6, QQ-A-250/11
SCALE 0.500

② -159 SUPPORT PLATE
MATERIAL: .090 THK, 6061-T6, QQ-A-250/11
SCALE 0.500

PART IS SYMMETRICAL ABOUT CENTER LINE

PREMIER AVIATION, INC.
2025 Aviation Parkway, Grand Prairie, Texas 75050
D10SUV8 B67-43001
SCALE: INT: SHEET 26 OF 45

ORIGINAL